

Pre-caution for reflow soldering

1. Allowable reflow soldering is one time only. Do not put thru reflow oven twice. (Consult factory or local agent if you need to put through reflow-oven twice or more)
2. Do not put through the reflow oven with SMT oscillator on reverse side (see figure-1 below).
3. Please consult factory for special pre-cautions, if oscillators are soldered in conventional (Pb)reflow soldering profile particularly with peak temperature between 210 ~220 deg C,

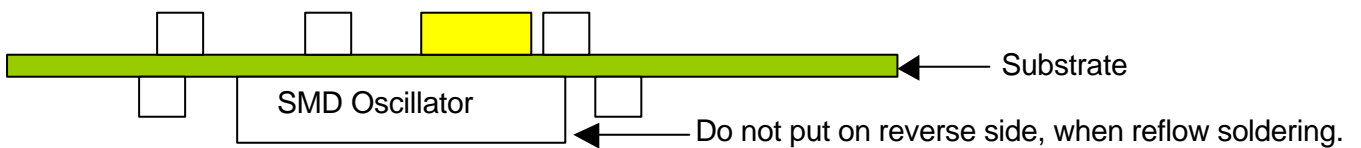


Figure-1